



NC COMMUNITY SERVICES SPECIAL COMMITTEE MEETING

Monday, March 20, 2017 – 6:30 pm
American Legion Hall
5320 Fallbrook Ave, Woodland Hills, CA 91367

Stakeholders and the public are permitted to address the Committee on any item on the Agenda prior to the Committee taking action on said item. It is requested speakers complete a “Speaker Card” and hand it to the Chair. Comments from Stakeholders and the Public on Agenda items will be heard only when the respective item is being considered. Comments within the Committee’s subject matter jurisdiction on other not appearing on the Agenda will be heard during the Public Comment period. Public Comment is limited to 15 minutes. Each speaker is limited to two minutes, unless waived by the presiding officer of the Committee.

Opinions, positions or actions taken by the Woodland Hills-Warner Center Neighborhood Council do not represent or imply similar opinions held by the Owner, Landlord, L.A.U.S.D, Business or representatives of any venue hosting a meeting of the Council Board, or Committee.

Committee Members: Joyce Fletcher, Mercy Alpert, Aaron Williams, Richard Hollander, Nancy McLean, Peter Fletcher, Al Saur, Pat Patton, Karen DiBiase, Cameron Gil, Ray Cole, Duane Buckley

Alternate Committee Members: Luba Kvitchko, Marie Pierre, Linda Kouy-Ghadosh, Diane Walton

- **Call to Order**
- **Pledge**
- **Roll Call**
- **Public Comment: Items not on the Agenda (15 minutes)**

COMMITTEE AGENDA ITEMS: Items for discussion and possible vote:

- 1. Senior Services Event to be held in June 2017**
 - a. **Funding, committee assignments and event agenda**
 - b. **Appointment of Chair**
- 2. Update - Los Angeles Fire Department Neighborhood Purpose Grant request.**
Board Approved and paperwork needs to be done- discussion – Cameron and Joyce
- 3. Best Foot Forward – Neighborhood Purpose Grant request – Joyce**
- 4. Concerts on the Green – Valley Cultural Center -Committee support – Peter**
- 5. Education Sub-Committee - issues in Woodland Hills and citywide – Aaron**
- 6. Senior Services Sub- Committee report – The One Generation Senior Symposium – Al**
- 7. Area wide Community Event updates – Mercy**

The agenda may be revised prior to the meeting to add further items for discussion

Adjournment of meeting:

Disabilities Act Notification:

As a covered entity under Title II of the Americans with Disabilities Act, the City of Los Angeles does not discriminate on the basis of disability and upon request will provide reasonable accommodation to ensure equal access to its programs, services and activities. Sign language interpreters, assistive listening devices, or other auxiliary aids and/or services may be provided upon request. To ensure availability of services, please make your request at least three business days (72 hours) prior to the meeting you wish to attend by contacting the Department of Neighborhood Empowerment at (818) 756-9628, (818) LA HELPS.

Brown Act Notification:

In compliance with Government Code 54957.5, non-exempt writings that are distributed to a majority or all of the board in advance of a meeting, may be viewed at www.whcouncil.org.

If you would like a copy of any record related to an item on the agenda, please contact:

j.fletcher@whcouncil.org